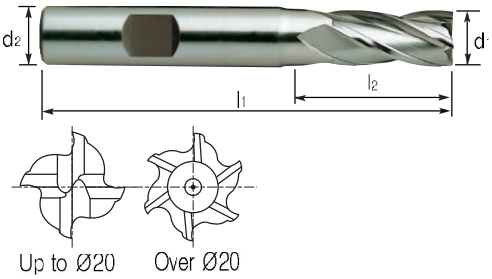
4&6 FLUTE, SHORT LENGTH



HSS Co8 | DIN 844 | N | ≈ 30° | FLUTE 4&6 | DIN 1835B | ~Ø20 | Ø22

Series No. 107102

▶cutting conditions : p.268, 269

MULTI FLUTE END MILLS

Short Length, 4 & 6 Flute, with Flatted Shank

Mill Dia. d_1	Shank Dia. h6(d_2)	Length of Cut l_2	Overall Length l_1	No.of Flute	HSS Co8	TiAlN HSS Co8
2.0	6.0	7.0	51.0	4	1071020200	1071210200
2.5		8.0	52.0	4	1071020250	1071210250
3.0		8.0		4	1071020300	1071210300
3.5		10.0	54.0	4	1071020350	1071210350
4.0		11.0	55.0	4	1071020400	1071210400
5.0		13.0	57.0	4	1071020500	1071210500
6.0		13.0		4	1071020600	1071210600
7.0	10.0	16.0	66.0	4	1071020700	1071210700
8.0		19.0	69.0	4	1071020800	1071210800
9.0		19.0		4	1071020900	1071210900
10.0		22.0	72.0	4	1071021000	1071211000
11.0	12.0	22.0	79.0	4	1071021100	1071211100
12.0		26.0	83.0	4	1071021200	1071211200
13.0		26.0		4	1071021300	1071211300
14.0		26.0		4	1071021400	1071211400
16.0	16.0	32.0	92.0	4	1071021600	1071211600
18.0		32.0		4	1071021800	1071211800
20.0	20.0	38.0	104.0	4	1071022000	1071212000
22.0		38.0		6	1071022200	1071212200
25.0	25.0	45.0	121.0	6	1071022500	1071212500
28.0		45.0		6	1071022800	1071212800
30.0		45.0		6	1071023000	1071213000
32.0	32.0	53.0	133.0	6	1071023200	1071213200

TOLERANCE	
MILL DIA.	+0.040 −0
SHANK DIA.	h6