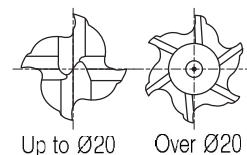
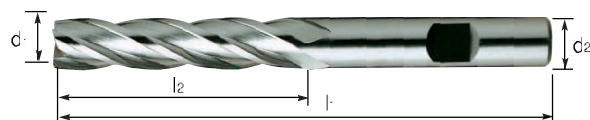


4&6 FLUTE, LONG LENGTH

HSS
Co8DIN
844

N

FLUTE
4&6

Series No. 108102

► cutting conditions : p.268, 269

MULTI FLUTE END MILLS

Long Length, 4 & 6 Flute, with Flatted Shank

Mill Dia. d ₁	Shank Dia. h6(d ₂)	Length of Cut l ₂	Overall Length l ₁	No. of Flute	HSS Co8	TiAIN HSS Co8
3.0	6.0	12.0	56.0	4	1081020300	1081210300
3.5		15.0	59.0	4	1081020350	1081210350
4.0		19.0	63.0	4	1081020400	1081210400
4.5		19.0		4	1081020450	1081210450
5.0		24.0	68.0	4	1081020500	1081210500
6.0		24.0		4	1081020600	1081210600
7.0	10.0	30.0	80.0	4	1081020700	1081210700
8.0		38.0	88.0	4	1081020800	1081210800
9.0		38.0		4	1081020900	1081210900
10.0		45.0	95.0	4	1081021000	1081211000
11.0	12.0	45.0	102.0	4	1081021100	1081211100
12.0		53.0	110.0	4	1081021200	1081211200
14.0		53.0		4	1081021400	1081211400
16.0	16.0	63.0	123.0	4	1081021600	1081211600
18.0		63.0		4	1081021800	1081211800
20.0	20.0	75.0	141.0	4	1081022000	1081212000
22.0		75.0		6	1081022200	1081212200
24.0	25.0	90.0	166.0	6	1081022400	1081212400
25.0		90.0		6	1081022500	1081212500

TOLERANCE

MILL DIA.	Ø2.0~Ø6.0	+0.040 -0
	Ø6.5~	+0.050 -0
SHANK DIA.	h6	