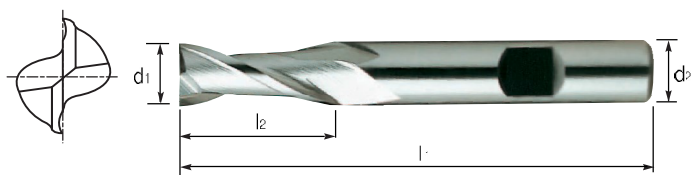


2 FLUTE, LONG LENGTH

HSS
Co8DIN
844

N

FLUTE
2DIN
1835B

Series No. 101102

► cutting conditions : p.264, 265

TWO FLUTE END MILLS

Long Length, 2 Flute, Centre Cutting, with Flatted Shank

Mill Dia. e8(d ₁)	Shank Dia. h6(d ₂)	Length of Cut l ₂	Overall Length l	HSS Co8	TiAlN HSS Co8
2.0	6.0	7.0	51.0	1011020200	1011210200
3.0		8.0	52.0	1011020300	1011210300
4.0		11.0	55.0	1011020400	1011210400
5.0		13.0	57.0	1011020500	1011210500
6.0		13.0		1011020600	1011210600
7.0	10.0	16.0	66.0	1011020700	1011210700
8.0		19.0	69.0	1011020800	1011210800
10.0		22.0	72.0	1011021000	1011211000
12.0	12.0	26.0	83.0	1011021200	1011211200
14.0		26.0		1011021400	1011211400
16.0	16.0	32.0	92.0	1011021600	1011211600
18.0		32.0		1011021800	1011211800
20.0	20.0	38.0	104.0	1011022000	1011212000
22.0		38.0		1011022200	1011212200
25.0	25.0	45.0	121.0	1011022500	1011212500

► TiAlN Coating to Order

Tolerances according to DIN 7160 & 7161 Toleranzen nach DIN 7160 & 7161

Toleranzwerte in μm / Tolerance range in μm						
Nennmaßbereich in mm / Nominal-Diameter in mm						
	von 1 bis 3 from 1 to 3	über 3 bis 6 over 3 to 6	über 6 bis 10 over 6 to 10	über 10 bis 18 over 10 to 18	über 18 bis 30 over 18 to 30	über 30 bis 50 over 30 to 50
e8	— 14 — 28	— 20 — 38	— 25 — 47	— 32 — 59	— 40 — 73	— 50 — 89
h6	0 — 6	0 — 8	0 — 9	0 — 11	0 — 13	0 — 16