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EVOLUTION



VAN MAELE BENELUX N.V.

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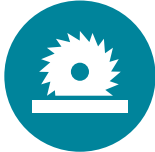



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Van Maele Benelux N.V./S.A.

CUTTING TOOLS





HOLE CUTTERS AND ACCESSORIES M35



REF.	REF.	Ø DIA.	REF.	REF.	Ø DIA.	REF.	REF.	Ø DIA.
L 30 MM	L 55 MM		L 30 MM	L 55 MM		L 30 MM	L 55 MM	
99M57S12	99M57L12	12 mm	99M57S25	99M57L25	25 mm	99M57S38	99M57L38	38 mm
99M57S13	99M57L13	13 mm	99M57S26	99M57L26	26 mm	99M57S39	99M57L39	39 mm
99M57S14	99M57L14	14 mm	99M57S27	99M57L27	27 mm	99M57S40	99M57L40	40 mm
99M57S15	99M57L15	15 mm	99M57S28	99M57L28	28 mm	99M57S41	99M57L41	41 mm
99M57S16	99M57L16	16 mm	99M57S29	99M57L29	29 mm	99M57S42	99M57L42	42 mm
99M57S17	99M57L17	17 mm	99M57S30	99M57L30	30 mm	99M57S43	99M57L43	43 mm
99M57S18	99M57L18	18 mm	99M57S31	99M57L31	31 mm	99M57S44	99M57L44	44 mm
99M57S19	99M57L19	19 mm	99M57S32	99M57L32	32 mm	99M57S45	99M57L45	45 mm
99M57S20	99M57L20	20 mm	99M57S33	99M57L33	33 mm	99M57S46	99M57L46	46 mm
99M57S21	99M57L21	21 mm	99M57S34	99M57L34	34 mm	99M57S47	99M57L47	47 mm
99M57S22	99M57L22	22 mm	99M57S35	99M57L35	35 mm	99M57S48	99M57L48	48 mm
99M57S23	99M57L23	23 mm	99M57S36	99M57L36	36 mm	99M57S49	99M57L49	49 mm
99M57S24	99M57L24	24 mm	99M57S37	99M57L37	37 mm	99M57S50	99M57L50	50 mm

MACHINETAPS / HSS-COBALT (TYPE 85)



DIN 371 & DIN 376

Straight flute taps



DIN 371 & DIN 376

Spiral flute taps



REF.	REF.	DIM.
DIN 371	DIN 376	
85.371.02.040.B	-	M2 x 0,40
85.371.03.050.B	-	M3 x 0,50
85.371.04.070.B	-	M4 x 0,70
85.371.05.080.B	-	M5 x 0,80
85.371.06.100.B	-	M6 x 1,00
85.371.08.125.B	-	M8 x 1,25
85.371.10.150.B	-	M10 x 1,50
-	85.376.12.175.B	M12 x 1,75
-	85.376.14.200.B	M14 x 2,00
-	85.376.16.200.B	M16 x 2,00
-	85.376.18.250.B	M18 x 2,50
-	85.376.20.250.B	M20 x 2,50
-	85.376.22.250.B	M22 x 2,50
-	85.376.24.300.B	M24 x 3,00
-	85.376.27.300.B	M27 x 3,00
-	85.376.30.350.B	M30 x 3,50

REF.	REF.	DIM.
DIN 371	DIN 376	
85.371.03.050.35	-	M3 x 0,50
85.371.04.070.35	-	M4 x 0,70
85.371.05.080.35	-	M5 x 0,80
85.371.06.100.35	-	M6 x 1,00
85.371.08.125.35	-	M8 x 1,25
85.371.10.150.35	-	M10 x 1,50
-	-	M12 x 1,75
-	85.376.14.200.35	M14 x 2,00
-	85.376.16.200.35	M16 x 2,00
-	85.376.18.250.35	M18 x 2,50
-	85.376.20.250.35	M20 x 2,50
-	85.376.22.250.35	M22 x 2,50
-	85.376.24.300.35	M24 x 3,00
-	85.376.27.300.35	M27 x 3,00
-	85.376.30.350.35	M30 x 3,50

STANDARD MACHINETAPS / HSS (TYPE 18)



DIN 371 & DIN 376

Straight flute taps



REF.	REF.	DIM.
DIN 317	DIN 376	
18.371.03.050.B	-	M3 X 0,50
18.371.04.070.B	-	M4 X 0,70
18.371.05.080.B	-	M5 X 0,80
18.371.06.100.B	-	M6 X 1,00
18.371.08.125.B	-	M8 X 1,25
18.371.10.150.B	-	M10 X 1,50
-	18.376.12.175.B	M12 X 1,75
-	18.376.14.200.B	M14 X 2,00
-	18.376.16.200.B	M16 X 2,00
-	18.376.18.250.B	M18 X 2,50
-	18.376.20.250.B	M20 X 2,50
-	18.376.22.250.B	M22 X 2,50
-	18.376.24.300.B	M24 X 3,00

DIN 371 & DIN 376

Spiral flute taps



REF.	REF.	DIM.
DIN 317	DIN 376	
18.371.03.050.35	-	M3 X 0,50
18.371.04.070.35	-	M4 X 0,70
18.371.05.080.35	-	M5 X 0,80
18.371.06.100.35	-	M6 X 1,00
18.371.08.125.35	-	M8 X 1,25
18.371.10.150.35	-	M10 X 1,50
-	18.376.12.175.35	M12 X 1,75
-	18.376.14.200.35	M14 X 2,00
-	18.376.16.200.35	M16 X 2,00
-	18.376.18.250.35	M18 X 2,50
-	18.376.20.250.35	M20 X 2,50
-	18.376.22.250.35	M22 X 2,50
-	18.376.24.300.35	M24 X 3,00

SET FOR BROKEN TAPS



REF.	CAP	CONTENTS
18.200.1	M 3 - M 18	N° 1 - 5
18.200.2	M 3 - M 24	N° 1 - 6
18.200.3	M 3 - M 33/M 50	N° 1 - 8

HANDTAP SETS (3 PIECES) DIN 352



REF.	DIM.	REF.	DIM.
18.R.M030.050	M3,0 x 0,50	18.R.M 140.200	M14,0 x 2,00
18.R.M040.070	M4,0 x 0,70	18.R.M 160.200	M16,0 x 2,00
18.R.M050.080	M5,0 x 0,80	18.R.M 180.250	M18,0 x 2,50
18.R.M060.100	M6,0 x 1,00	18.R.M 200.250	M20,0 x 2,50
18.R.M080.125	M8,0 x 1,25	18.R.M 220.250	M22,0 x 2,50
18.R.M100.150	M10,0 x 1,50	18.R.M 240.300	M24,0 x 3,00
18.R.M120.175	M12,0 x 1,75		



COUNTERSINKERS



**3 CUTTING EDGES
HSS-TIN - 90° CYL**



REF.	Ø DIA.
18.918.063.TIN	6,30 mm
18.918.083.TIN	8,30 mm
18.918.104.TIN	10,40 mm
18.918.124.TIN	12,40 mm
18.918.165.TIN	16,50 mm
18.918.205.TIN	20,50 mm
18.918.250.TIN	25,00 mm

**3 CUTTING EDGES
HSS - 90° CYL**



REF.	Ø DIA.
18.901.063	6,30 mm
18.901.083	8,30 mm
18.901.104	10,40 mm
18.901.124	12,40 mm
18.901.165	16,50 mm
18.901.205	20,50 mm
18.901.250	25,00 mm

WITH HOLE



REF.	Ø DIA.
18.147.002	2-5 mm
18.147.005	5-10 mm
18.147.010	10-15 mm
18.147.015	15-20 mm
18.147.020	20-25 mm

6 PIECES SET

Ref. 18.918.000.TIN



- In metal box
6,3 - 8,3 - 10,4 - 12,4 -
16,5 - 20,5 mm

SHEET DRILLS



REF.	CAP
18.950.002	8 - 20 mm
18.950.003	16 - 30 mm
18.950.004	26 - 40 mm



STEPDRILLS

REF.	CAP
18.952.001	4 - 12 mm
18.952.002	4 - 20 mm
18.952.003	4 - 30 mm
18.952.007	9 - 36 mm



**3
PCS
STUKS**

3 PIECES SET

Ref. 18.952.000.TIN

- 4-12 mm + 4-20 mm +
4-30 mm



Recommended drill diameter for taps.

DIM.	Ø DIA.	DIM.	Ø DIA.	DIM.	Ø DIA.
M1,0 X 0,25	0,75	M4,5 X 0,75	3,70	M27 X 3,00	24,00
M1,1 X 0,25	0,85	M5,0 X 0,80	4,20	M30 X 3,50	26,50
M1,2 X 0,25	0,95	M6,0 X 1,00	5,00	M33 X 3,50	29,50
M1,4 X 0,30	1,10	M7,0 X 1,00	6,00	M36 X 4,00	32,00
M1,6 X 0,35	1,25	M8,0 X 1,25	6,80	M39 X 4,00	35,00
M1,7 X 0,35	1,30	M9,0 X 1,25	7,80	M42 X 4,50	37,50
M1,8 X 0,35	1,45	M10 X 1,50	8,50	M45 X 4,50	40,50
M2,0 X 0,40	1,60	M11 X 1,50	9,50	M48 X 5,00	43,00
M2,2 X 0,45	1,75	M12 X 1,75	10,20	M52 X 5,00	47,00
M2,3 X 0,40	1,90	M14 X 2,00	12,00	M56 X 5,50	50,50
M2,5 X 0,45	2,05	M16 X 2,00	14,00	M60 X 5,50	54,50
M2,6 X 0,45	2,10	M18 X 2,50	15,50	M64 X 6,00	58,00
M3,0 X 0,50	2,50	M20 X 2,50	17,50	M68 X 6,00	62,00
M3,5 X 0,60	2,90	M22 X 2,50	19,50		
M4,0 X 0,70	3,30	M24 X 3,00	21,00		

HSS DRILLS AND SETS



ROLLED DRILLS - DIN 338 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.338.R.0100	1,00	18.338.R.0550	5,50	18.338.R.1000	10,00
18.338.R.0150	1,50	18.338.R.0600	6,00	18.338.R.1020	10,20
18.338.R.0200	2,00	18.338.R.0650	6,50	18.338.R.1030	10,30
18.338.R.0250	2,50	18.338.R.0700	7,00	18.338.R.1050	10,50
18.338.R.0300	3,00	18.338.R.0750	7,50	18.338.R.1100	11,00
18.338.R.0350	3,50	18.338.R.0800	8,00	18.338.R.1150	11,50
18.338.R.0400	4,00	18.338.R.0850	8,50	18.338.R.1200	12,00
18.338.R.0450	4,50	18.338.R.0900	9,00	18.338.R.1250	12,50
18.338.R.0500	5,00	18.338.R.0950	9,50	18.338.R.1300	13,00

GROUND BLACK FINISHED DRILLS WITH SPLITPOINT - DIN 338 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.338.GZ.0080	0,80	18.338.GZ.0410	4,10	18.338.GZ.0700	7,00
18.338.GZ.0100	1,00	18.338.GZ.0420	4,20	18.338.GZ.0750	7,50
18.338.GZ.0120	1,20	18.338.GZ.0450	4,50	18.338.GZ.0800	8,00
18.338.GZ.0150	1,50	18.338.GZ.0470	4,70	18.338.GZ.0850	8,50
18.338.GZ.0200	2,00	18.338.GZ.0475	4,75	18.338.GZ.0900	9,00
18.338.GZ.0250	2,50	18.338.GZ.0500	5,00	18.338.GZ.0950	9,50
18.338.GZ.0260	2,60	18.338.GZ.0510	5,10	18.338.GZ.1000	10,00
18.338.GZ.0275	2,75	18.338.GZ.0520	5,20	18.338.GZ.1020	10,20
18.338.GZ.0300	3,00	18.338.GZ.0550	5,50	18.338.GZ.1050	10,50
18.338.GZ.0310	3,10	18.338.GZ.0570	5,70	18.338.GZ.1100	11,00
18.338.GZ.0320	3,20	18.338.GZ.0575	5,75	18.338.GZ.1150	11,50
18.338.GZ.0330	3,30	18.338.GZ.0600	6,00	18.338.GZ.1200	12,00
18.338.GZ.0350	3,50	18.338.GZ.0630	6,30	18.338.GZ.1250	12,50
18.338.GZ.0370	3,70	18.338.GZ.0650	6,50	18.338.GZ.1300	13,00
18.338.GZ.0400	4,00	18.338.GZ.0680	6,80		



GROUND WHITE FINISHED DRILLS WITH SPLIT POINT - DIN 338 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.338.G.0100	1,00	18.338.G.0400	4,00	18.338.G.0680	6,80
18.338.G.0120	1,20	18.338.G.0410	4,10	18.338.G.0690	6,90
18.338.G.0150	1,50	18.338.G.0420	4,20	18.338.G.0700	7,00
18.338.G.0160	1,60	18.338.G.0450	4,50	18.338.G.0750	7,50
18.338.G.0170	1,70	18.338.G.0460	4,60	18.338.G.0800	8,00
18.338.G.0200	2,00	18.338.G.0470	4,70	18.338.G.0820	8,20
18.338.G.0210	2,10	18.338.G.0480	4,80	18.338.G.0850	8,50
18.338.G.0220	2,20	18.338.G.0500	5,00	18.338.G.0890	8,90
18.338.G.0250	2,50	18.338.G.0510	5,10	18.338.G.0900	9,00
18.338.G.0260	2,60	18.338.G.0520	5,20	18.338.G.0950	9,50
18.338.G.0270	2,70	18.338.G.0550	5,50	18.338.G.1000	10,00
18.338.G.0280	2,80	18.338.G.0570	5,70	18.338.G.1020	10,20
18.338.G.0300	3,00	18.338.G.0580	5,80	18.338.G.1050	10,50
18.338.G.0310	3,10	18.338.G.0600	6,00	18.338.G.1100	11,00
18.338.G.0320	3,20	18.338.G.0620	6,20	18.338.G.1150	11,50
18.338.G.0330	3,30	18.338.G.0630	6,30	18.338.G.1200	12,00
18.338.G.0340	3,40	18.338.G.0640	6,40	18.338.G.1250	12,50
18.338.G.0350	3,50	18.338.G.0650	6,50	18.338.G.1300	13,00
18.338.G.0370	3,70	18.338.G.0675	6,75		

GROUND GOLDEN FLUTE DRILLS WITH SPLITPOINT - DIN 338 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.338.GF.0100	1,00	18.338.GF.0550	5,50	18.338.GF.1000	10,00
18.338.GF.0150	1,50	18.338.GF.0600	6,00	18.338.GF.1050	10,50
18.338.GF.0200	2,00	18.338.GF.0650	6,50	18.338.GF.1100	11,00
18.338.GF.0250	2,50	18.338.GF.0700	7,00	18.338.GF.1150	11,50
18.338.GF.0300	3,00	18.338.GF.0750	7,50	18.338.GF.1200	12,00
18.338.GF.0350	3,50	18.338.GF.0800	8,00	18.338.GF.1250	12,50
18.338.GF.0400	4,00	18.338.GF.0850	8,50	18.338.GF.1300	13,00
18.338.GF.0450	4,50	18.338.GF.0900	9,00		
18.338.GF.0500	5,00	18.338.GF.0950	9,50		

GROUND 5% COBALT DRILLS WITH SPLITPOINT - DIN 338 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.338.NC5.0100	1,00	18.338.NC5.0500	5,00	18.338.NC5.0950	9,50
18.338.NC5.0150	1,50	18.338.NC5.0550	5,50	18.338.NC5.1000	10,00
18.338.NC5.0200	2,00	18.338.NC5.0600	6,00	18.338.NC5.1020	10,20
18.338.NC5.0250	2,50	18.338.NC5.0650	6,50	18.338.NC5.1050	10,50
18.338.NC5.0300	3,00	18.338.NC5.0680	6,80	18.338.NC5.1100	11,00
18.338.NC5.0330	3,30	18.338.NC5.0700	7,00	18.338.NC5.1150	11,50
18.338.NC5.0350	3,50	18.338.NC5.0750	7,50	18.338.NC5.1200	12,00
18.338.NC5.0400	4,00	18.338.NC5.0800	8,00	18.338.NC5.1250	12,50
18.338.NC5.0420	4,20	18.338.NC5.0850	8,50	18.338.NC5.1300	13,00
18.338.NC5.0450	4,50	18.338.NC5.0900	9,00		

GROUND 8% COBALT DRILLS WITH SPLITPOINT - DIN 338 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.338.NC8.0100	1,00	18.338.NC8.0500	5,00	18.338.NC8.0950	9,50
18.338.NC8.0150	1,50	18.338.NC8.0550	5,50	18.338.NC8.1000	10,00
18.338.NC8.0200	2,00	18.338.NC8.0600	6,00	18.338.NC8.1020	10,20
18.338.NC8.0250	2,50	18.338.NC8.0650	6,50	18.338.NC8.1050	10,50
18.338.NC8.0300	3,00	18.338.NC8.0700	7,00	18.338.NC8.1100	11,00
18.338.NC8.0320	3,20	18.338.NC8.0750	7,50	18.338.NC8.1150	11,50
18.338.NC8.0350	3,50	18.338.NC8.0800	8,00	18.338.NC8.1200	12,00
18.338.NC8.0400	4,00	18.338.NC8.0850	8,50	18.338.NC8.1250	12,50
18.338.NC8.0420	4,20	18.338.NC8.0900	9,00	18.338.NC8.1300	13,00

GROUND HSS TITANIUM COATED DRILLS WITH SPLITPOINT - DIN 338 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.338.TI.0100	1,00	18.338.TI.0550	5,50	18.338.TI.1000	10,00
18.338.TI.0150	1,50	18.338.TI.0600	6,00	18.338.TI.1050	10,50
18.338.TI.0200	2,00	18.338.TI.0650	6,50	18.338.TI.1100	11,00
18.338.TI.0250	2,50	18.338.TI.0700	7,00	18.338.TI.1150	11,50
18.338.TI.0300	3,00	18.338.TI.0750	7,50	18.338.TI.1200	12,00
18.338.TI.0350	3,50	18.338.TI.0800	8,00	18.338.TI.1250	12,50
18.338.TI.0400	4,00	18.338.TI.0850	8,50	18.338.TI.1300	13,00
18.338.TI.0450	4,50	18.338.TI.0900	9,00		
18.338.TI.0500	5,00	18.338.TI.0950	9,50		

HSS REDUCED SHANK DRILLS - DIN 338 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.338.N3.1350	13,50	18.338.N3.1700	17,00	18.338.N3.2100	21,00
18.338.N3.1400	14,00	18.338.N3.1750	17,50	18.338.N3.2200	22,00
18.338.N3.1450	14,50	18.338.N3.1800	18,00	18.338.N3.2300	23,00
18.338.N3.1500	15,00	18.338.N3.1850	18,50	18.338.N3.2400	24,00
18.338.N3.1550	15,50	18.338.N3.1900	19,00	18.338.N3.2500	25,00
18.338.N3.1600	16,00	18.338.N3.1950	19,50		
18.338.N3.1650	16,50	18.338.N3.2000	20,00		



GROUND STUB DRILLS - DIN 1897 HSS



REF.	DIM.	REF.	DIM.	REF.	DIM.
18.1897.0100.STUB	1,00 x 6 x 26mm	18.1897.0420.STUB	4,20 x 22 x 55mm	18.1897.0575.STUB	5,75 x 28 x 66mm
18.1897.0250.STUB	2,50 x 14 x 43mm	18.1897.0425.STUB	4,25 x 22 x 55mm	18.1897.0600.STUB	6,00 x 28 x 66mm
18.1897.0280.STUB	2,80 x 16 x 46mm	18.1897.0450.STUB	4,50 x 24 x 58mm	18.1897.0610.STUB	6,10 x 31 x 70mm
18.1897.0300.STUB	3,00 x 16 x 46mm	18.1897.0460.STUB	4,60 x 24 x 58mm	18.1897.0625.STUB	6,25 x 31 x 70mm
18.1897.0310.STUB	3,10 x 18 x 49mm	18.1897.0475.STUB	4,75 x 24 x 58mm	18.1897.0650.STUB	6,50 x 31 x 70mm
18.1897.0330.STUB	3,30 x 18 x 49mm	18.1897.0500.STUB	5,00 x 26 x 62mm	18.1897.0675.STUB	6,75 x 31 x 70mm
18.1897.0340.STUB	3,40 x 20 x 52mm	18.1897.0510.STUB	5,10 x 26 x 62mm	18.1897.0710.STUB	7,10 x 34 x 74mm
18.1897.0350.STUB	3,50 x 20 x 52mm	18.1897.0520.STUB	5,20 x 26 x 62mm	18.1897.0875.STUB	8,75 x 40 x 84mm
18.1897.0375.STUB	3,75 x 20 x 52mm	18.1897.0525.STUB	5,25 x 26 x 62mm	18.1897.1000.STUB	10,00 x 43 x 89mm
18.1897.0400.STUB	4,00 x 22 x 55mm	18.1897.0530.STUB	5,30 x 26 x 62mm		
18.1897.0410.STUB	4,10 x 22 x 55mm	18.1897.0550.STUB	5,50 x 28 x 66mm		

GROUND LONG DRILLS - DIN 340 HSS



REF.	DIM.	REF.	DIM.	REF.	DIM.
18.340.GP.0100	1,0 x 33 x 56mm	18.340.GP.0500	5,0 x 87 x 132mm	18.340.GP.0950	9,5 x 115 x 175mm
18.340.GP.0150	1,5 x 45 x 70mm	18.340.GP.0550	5,5 x 87 x 132mm	18.340.GP.1000	10,0 x 121 x 184mm
18.340.GP.0200	2,0 x 56 x 85mm	18.340.GP.0600	6,0 x 91 x 139mm	18.340.GP.1020	10,2 x 121 x 184mm
18.340.GP.0250	2,5 x 62 x 95mm	18.340.GP.0650	6,5 x 97 x 148mm	18.340.GP.1050	10,5 x 121 x 184mm
18.340.GP.0300	3,0 x 66 x 100mm	18.340.GP.0700	7,0 x 102 x 156mm	18.340.GP.1100	11,0 x 128 x 195mm
18.340.GP.0350	3,5 x 73 x 112mm	18.340.GP.0750	7,5 x 102 x 156mm	18.340.GP.1150	11,5 x 128 x 195mm
18.340.GP.0400	4,0 x 78 x 119mm	18.340.GP.0800	8,0 x 109 x 165mm	18.340.GP.1200	12,0 x 134 x 205mm
18.340.GP.0420	4,2 x 78 x 119mm	18.340.GP.0850	8,5 x 109 x 165mm	18.340.GP.1250	12,5 x 134 x 205mm
18.340.GP.0450	4,5 x 82 x 126mm	18.340.GP.0900	9,0 x 115 x 175mm	18.340.GP.1300	13,0 x 134 x 205mm

GROUND EXTRA LONG DRILLS - DIN 1869 HSS



REF.	DIM.	REF.	DIM.	REF.	DIM.
18.1869.0300.150	3,0 x 100 x 150 mm	18.1869.0600.260	6,0 x 180 x 260 mm	18.1869.1000.460	10,0 x 300 x 460 mm
18.1869.0400.175	4,0 x 120 x 175 mm	18.1869.0600.275	6,0 x 180 x 275 mm	18.1869.1200.235	12,0 x 155 x 235 mm
18.1869.0400.220	4,0 x 150 x 220 mm	18.1869.0600.330	6,0 x 225 x 330 mm	18.1869.1200.295	12,0 x 205 x 295 mm
18.1869.0450.185	4,5 x 125 x 185 mm	18.1869.0800.305	8,0 x 210 x 305 mm	18.1869.1200.460	12,0 x 300 x 460 mm
18.1869.0500.160	5,0 x 100 x 160 mm	18.1869.1000.235	10,0 x 155 x 235 mm		
18.1869.0500.195	5,0 x 135 x 195 mm	18.1869.1000.265	10,0 x 185 x 265 mm		
18.1869.0500.245	5,0 x 170 x 245 mm	18.1869.1000.295	10,0 x 180 x 295 mm		
18.1869.0600.205	6,0 x 140 x 205 mm	18.1869.1000.340	10,0 x 235 x 340 mm		

MORSE TAPER SHANK DRILLS - DIN 345 HSS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.345.G.1300	13,00	18.345.G.1900	19,00	18.345.G.2550	25,50
18.345.G.1350	13,50	18.345.G.1950	19,50	18.345.G.2600	26,00
18.345.G.1400	14,00	18.345.G.2000	20,00	18.345.G.2650	26,50
18.345.G.1450	14,50	18.345.G.2050	20,50	18.345.G.2700	27,00
18.345.G.1500	15,00	18.345.G.2100	21,00	18.345.G.2750	27,50
18.345.G.1550	15,50	18.345.G.2150	21,50	18.345.G.2800	28,00
18.345.G.1600	16,00	18.345.G.2200	22,00	18.345.G.2850	28,50
18.345.G.1650	16,50	18.345.G.2250	22,50	18.345.G.2900	29,00
18.345.G.1700	17,00	18.345.G.2300	23,00	18.345.G.2950	29,50
18.345.G.1750	17,50	18.345.G.2400	24,00	18.345.G.3000	30,00
18.345.G.1800	18,00	18.345.G.2450	24,50		
18.345.G.1850	18,50	18.345.G.2500	25,00		

10,00 - 14,00: MT1 | 14,25 - 23,00: MT2 | 23,25 - 30,00: MT3

SETS OF DRILLS



SET ROLLED DRILLS HSS

In metal box

REF.	Ø DIA.
18.SET.MET.1.10.R	1-10/0,5 mm (19 pieces)
18.SET.MET.1.13.R	1-13/0,5 mm (25 pieces)

SET GROUND COBALT DRILLS HSS

In metal box

REF.	Ø DIA.
18.SET.MET.1.10.CO	1-10/0,5 mm (19 pieces)
18.SET.MET.1.13.CO	1-13/0,5 mm (25 pieces)

SET GROUND WHITE FINISHED DRILLS HSS

In metal box

REF.	Ø DIA.
18.SET.MET.1.10.G	1-10/0,5 mm (19 pieces)
18.SET.MET.1.13.G	1-13/0,5 mm (25 pieces)

SET GROUND GOLDEN FLUTE DRILLS HSS

In metal box

REF.	Ø DIA.
18.SET.MET.1.10.GF	1-10/0,5 mm (19 pieces)
18.SET.MET.1.13.GF	1-13/0,5 mm (25 pieces)

SET GROUND TITANIUM COATED DRILLS HSS

In metal box

REF.	Ø DIA.
18.SET.MET.1.10.TI	1-10/0,5 mm (19 pieces)
18.SET.MET.1.13.TI	1-13/0,5 mm (25 pieces)

SET GROUND BLACK FINISHED DRILLS

In metal box

REF.	Ø DIA.
18.SET.MET.1.10.GZ	1-10/0,5 mm (19 pieces)
18.SET.MET.1.13.GZ	1-13/0,5 mm (25 pieces)



SET GROUND WHITE FINISHED DRILLS AND MACHINETAPS

Ref. 18.SET.TAP.M3.M12.BOOR.B



- In metal box



14
PCS

TAPS

DRILLS

DIN 371 M3	DIN 338 2,5
DIN 371 M4	DIN 338 3,3
DIN 371 M5	DIN 338 4,2
DIN 371 M6	DIN 338 5,0
DIN 371 M8	DIN 338 6,8
DIN 371 M10	DIN 338 8,5
DIN 376 M12	DIN 338 10,2

BOX - 170 PIECES



170
PCS
STUKS

- Strong metal box with 170 drills (1-10 / 0,5 mm)
- Up to dia 8 mm : 10 pieces per diameter
- From 8,5 to 10 mm : 5 pieces per diameter

18.COFFER.1.10.GF

REF.

CONTENTS

18.COFFER.1.10.GF

GROUND GOLDEN FLUTE DRILLS

18.COFFER.1.10.G

GROUND WHITE FINISHED DRILLS

18.COFFER.1.10.CO

GROUND 5% COBALT DRILLS

DIES




DIN 223 HSS METRIC

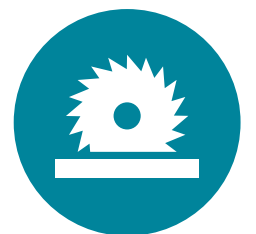
REF.	NOMINAL DIA.	Ø O/D	REF.	NOMINAL DIA.	Ø O/D
18.K.M.030.050	M 3 x 0,5	20 x 5	18.K.M.160.200	M 16 x 2,0	45 x 18
18.K.M.040.070	M 4 x 0,7	20 x 5	18.K.M.180.250	M 18 x 2,5	45 x 18
18.K.M.050.080	M 5 x 0,8	20 x 7	18.K.M.200.250	M 20 x 2,5	45 x 18
18.K.M.060.100	M 6 x 1,0	20 x 7	18.K.M.220.250	M 22 x 2,5	55 x 22
18.K.M.080.125	M 8 x 1,25	25 x 9	18.K.M.240.300	M 24 x 3,0	55 x 22
18.K.M.100.150	M 10 x 1,5	30 x 11	18.K.M.270.300	M 27 x 3,0	65 x 25
18.K.M.120.175	M 12 x 1,75	38 x 14	18.K.M.300.350	M 30 x 3,5	65 x 25
18.K.M.140.200	M 14 x 2,0	38 x 14			





Van Maele Benelux N.V./S.A.

SAWS





BI-METAL BANDSAW BLADES



All bandsaws are tailor made. Top quality made in the U.S.A. We can put the dimensions and your company name on the blade.

Contact us for more information.



UNIVERSAL

The universal saw for general sawing or cutting thin-walled material when using fine teeth. The toothings 4/6 and 6/8 are positive and have the reinforced tuff-tooth™. The toothings 5/8 to 10/14 are 0° and extremely suitable for cutting thin-walled material, both iron and stainless steel. The Wavy teeth, on the other hand, are the undefeated saw when it comes to sawing sandwich panels.



APPLICATIONS

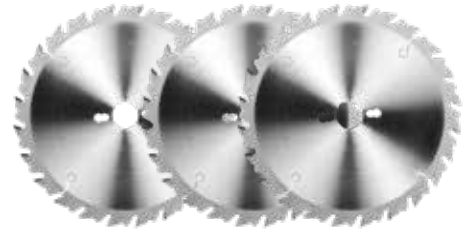
- Carbon steel
- Steel alloys
- Stainless steel
- Tool steel
- Mold steel

HEIGHT	THICKNESS	TEETH
6,4	0,64 / 0,90	10/14
9,5	0,90	10
12,7	0,64	6/10 - 8/12 - 10/14
12,7	0,90	10 - 14
19	0,90	4/6 - 5/8 - 6/8 - 6/10 - 8/12 - 10/14
27	0,90	2/3 - 3/4 - 4/6 - 5/8 - 6/8 - 6/10 - 8/12 - 10/14
34	1,07	2/3 - 3/4 - 4/6 - 5/8 - 6/8 - 6/10 - 8/12
41	1,27	2/3 - 3/4 - 4/6 - 5/8
54	1,27	2/3 - 3/4 - 4/6
54	1,60	2/3 - 3/4 - 4/6

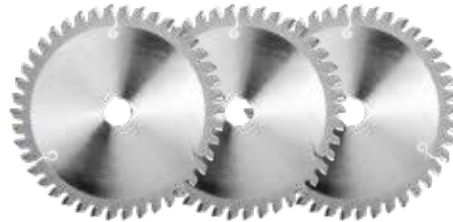
TCT CIRCULAR SAWS FOR WOOD WITH CHIPBREAKER



REF.	DIM.	TEETH
18.HM.250.24.SB	250 x 3,2	24T
18.HM.300.24.SB	300 x 3,2	24T
18.HM.315.24.SB	315 x 3,0	24T
18.HM.315.36.SB	315 x 3,0	36T
18.HM.350.28.SB	350 x 3,5	28T
18.HM.400.30.SB	400 x 3,0	30T



TCT CIRCULAR SAWS FOR WOOD



REF.	DIM.	TEETH	REF.	DIM.	TEETH
18.HM.130.20.30	130X2,5X20	30T	18.HM.220.30.34	220X3,0X30	34T
18.HM.150.20.30	150X2,5X20	30T	18.HM.220.30.36	220X3,0X30	36T
18.HM.150.30.36	150X2,5X30	36T	18.HM.225.30.24	225X3,0X30	24T
18.HM.155.20.24	155X2,5X20	24T	18.HM.235.25.20	235X3,0X25	20T
18.HM.160.20.24	160X2,6X20	24T	18.HM.235.25.34	235X3,0X25	34T
18.HM.160.20.32	160X2,5X20	32T	18.HM.235.30.16	235X3,0X30	16T
18.HM.160.20.48	160X2,5X20	48T	18.HM.235.30.24	235X3,0X30	24T
18.HM.160.30.28	160X2,5X30	28T	18.HM.235.30.36	235X3,0X30	36T
18.HM.160.30.48	160X2,8X30	48T	18.HM.235.30.48	235X3,0X30	48T
18.HM.160.20.32	160X2,5X20	32T	18.HM.235.30.60	235X3,0X30	60T
18.HM.170.20.24	170X2,6X20	24T	18.HM.235.30.62	235X3,0X30	62T
18.HM.170.20.30	170X2,3X20	30T	18.HM.240.30.24	240X3,0X30	24T
18.HM.170.20.40	170X2,6X20	40T	18.HM.240.30.36	240X3,0X30	36T
18.HM.180.20.30	180X2,5X20	30T	18.HM.240.30.42	240X3,0X30	42T
18.HM.180.20.48	180X2,5X20	48T	18.HM.240.30.48	240X3,0X30	48T
18.HM.180.30.30	180X2,5X30	30T	18.HM.240.30.62	240X3,0X30	62T
18.HM.180.30.48	180X2,5X30	48T	18.HM.250.30.32	250X3,0X30	32T
18.HM.190.20.24	190x2,5x20	24T	18.HM.250.30.40	250X3,0X30	40T
18.HM.190.20.48	190x2,5x20	48T	18.HM.250.30.42	250X3,0X30	42T
18.HM.190.30.14	190x2,5x30	14T	18.HM.250.30.48	250X3,0X30	48T
18.HM.190.30.32	190X2,5X30	32T	18.HM.250.30.60	250X3,0X30	60T
18.HM.190.30.60	190X2,5X30	60T	18.HM.250.30.80	250X3,0X30	80T
18.HM.200.16.14	200X2,5X16	14T	18.HM.250.32.60	250X3,0X32	60T
18.HM.200.30.24	200X3,0X30	24T	18.HM.250.30.40	250X3,0X30	40T
18.HM.200.30.32	200X3,0X30	32T	18.HM.250.30.48	250X3,0X30	48T
18.HM.200.30.36	200X2,5X30	36T	18.HM.250.30.60	250X3,0X30	60T
18.HM.200.30.48	200X3,2X30	48T	18.HM.300.30.32	300X3,0X30	32T
18.HM.200.30.64	200X3,2X30	64T	18.HM.300.30.40	300X3,0X30	40T
18.HM.210.30.18	210X3,0X30	18T	18.HM.300.30.64	300X3,0X30	64T
18.HM.210.30.24	210X3,0X30	24T	18.HM.300.30.72	300X3,0X30	72T
18.HM.210.30.32	210X2,5X30	32T	18.HM.300.32.24	300X3,0X32	24T
18.HM.210.30.36	210X3,0X30	36T	18.HM.350.30.46	350X3,0X30	46T
18.HM.210.30.54	210X3,0X30	54T	18.HM.400.30.30	400X3,0X30	30T
18.HM.210.30.60	210X3,0X30	60T	18.HM.400.30.36	400X3,2X30	36T
18.HM.210.30.64	210X3,0X30	64T	18.HM.400.30.40	400X3,2X30	40T
18.HM.220.30.16	220X3,0X30	16T	18.HM.400.30.64	400X3,2X30	64T
18.HM.220.30.32	220X3,0X30	32T			



HOLE SAWS HSS BI-METAL



REF.	Ø DIA.
18.0014	14 mm
18.0016	16 mm
18.0017	17 mm
18.0019	19 mm
18.0020	20 mm
18.0021	21 mm
18.0022	22 mm
18.0023	23 mm
18.0024	24 mm
18.0025	25 mm
18.0027	27 mm
18.0028	28 mm
18.0029	29 mm
18.0030	30 mm
18.0032	32 mm
18.0033	33 mm
18.0035	35 mm
18.0037	37 mm
18.0038	38 mm
18.0040	40 mm
18.0041	41 mm
18.0043	43 mm
18.0092	92 mm
18.0095	95 mm

REF.	Ø DIA.
18.0044	44 mm
18.0046	46 mm
18.0048	48 mm
18.0050	50 mm
18.0051	51 mm
18.0052	52 mm
18.0054	54 mm
18.0057	57 mm
18.0059	59 mm
18.0060	60 mm
18.0064	64 mm
18.0065	65 mm
18.0067	67 mm
18.0068	68 mm
18.0070	70 mm
18.0073	73 mm
18.0076	76 mm
18.0079	79 mm
18.0080	80 mm
18.0083	83 mm
18.0086	86 mm
18.0089	89 mm
18.0098	98 mm
18.0102	102 mm

REF.	Ø DIA.
18.0105	105 mm
18.0108	108 mm
18.0111	111 mm
18.0114	114 mm
18.0121	121 mm
18.0127	127 mm
18.0140	140 mm
18.0146	146 mm
18.0152	152 mm
18.0160	160 mm
18.0165	165 mm
18.0168	168 mm
18.0175	175 mm
18.0177	177 mm
18.0200	200 mm
18.0210	210 mm

With variable 4/6 tothing and positive cutting angle

HOLE SAWS 8% COBALT



REF.	Ø DIA.
18.0014.NC8	14 mm
18.0016.NC8	16 mm
18.0017.NC8	17 mm
18.0019.NC8	19 mm
18.0020.NC8	20 mm
18.0021.NC8	21 mm
18.0022.NC8	22 mm
18.0024.NC8	24 mm
18.0025.NC8	25 mm
18.0027.NC8	27 mm
18.0028.NC8	28 mm
18.0029.NC8	29 mm
18.0030.NC8	30 mm
18.0032.NC8	32 mm
18.0033.NC8	33 mm
18.0035.NC8	35 mm
18.0037.NC8	37 mm
18.0038.NC8	38 mm
18.0040.NC8	40 mm
18.0041.NC8	41 mm

REF.	Ø DIA.
18.0043.NC8	43 mm
18.0044.NC8	44 mm
18.0046.NC8	46 mm
18.0048.NC8	48 mm
18.0051.NC8	51 mm
18.0052.NC8	52 mm
18.0054.NC8	54 mm
18.0057.NC8	57 mm
18.0059.NC8	59 mm
18.0060.NC8	60 mm
18.0064.NC8	64 mm
18.0065.NC8	65 mm
18.0067.NC8	67 mm
18.0068.NC8	68 mm
18.0070.NC8	70 mm
18.0073.NC8	73 mm
18.0076.NC8	76 mm
18.0079.NC8	79 mm
18.0083.NC8	83 mm
18.0086.NC8	86 mm

REF.	Ø DIA.
18.0089.NC8	89 mm
18.0092.NC8	92 mm
18.0095.NC8	95 mm
18.0098.NC8	98 mm
18.0102.NC8	102 mm
18.0105.NC8	105 mm
18.0108.NC8	108 mm
18.0111.NC8	111 mm
18.0114.NC8	114 mm
18.0121.NC8	121 mm
18.0127.NC8	127 mm
18.0140.NC8	140 mm
18.0146.NC8	146 mm
18.0152.NC8	152 mm

Suitable for stainless steel. With variable 4/6 tothing and positive cutting angle.

ACCESSORIES FOR HOLE SAWS WITH CENTRE DRILL



REF	HOLE SAW Ø	SHANK		TYPE SHANK
18.M24.1	14 - 30 mm	round	○	hollow
18.M24.2	14 - 30 mm	hex	⬡	full
18.M34	14 - 30 mm	hex	⬡	full
18.M44	14 - 30 mm	hex	⬡	hollow
18.M45P1	32 - 152 mm	hex	⬡	full
18.M45P2	32 - 152 mm	hex	⬡	full
18.M44K	32 - 152 mm	hex	⬡	hollow
18.M.SDS.0405.005	14 - 30 mm	SDS+		full
18.M.SDS.0405.006	32 - 152 mm	SDS+		full

TCT HOLE SAWS FOR WOOD WITH CARBIDE TIPS



REF.	Ø DIA.	REF.	Ø DIA.	REF.	Ø DIA.
18.W.0019	3/4" - 19 mm	18.W.0051	2" - 51 mm	18.W.0114	4-1/2" - 114 mm
18.W.0022	7/8" - 22 mm	18.W.0054	2-1/8" - 54 mm	18.W.0122	5" - 127 mm
18.W.0025	1" - 25 mm	18.W.0057	2-1/4" - 57 mm	18.W.0152	6" - 152 mm
18.W.0029	1-1/8" - 29 mm	18.W.0063	2-1/2" - 63 mm		
18.W.0032	1-1/4" - 32 mm	18.W.0064	2-1/2" - 64 mm		
18.W.0035	1-3/8" - 35 mm	18.W.0076	3" - 76 mm		
18.W.0038	1-1/2" - 38 mm	18.W.0083	3-1/4" - 83 mm		
18.W.0040	1-9/16" - 40 mm	18.W.0089	3-1/2" - 89 mm		
18.W.0041	1-5/8" - 41 mm	18.W.0092	3-5/8" - 92 mm		
18.W.0044	1-3/4" - 44 mm	18.W.0095	3-3/4" - 95 mm		
18.W.0048	1-7/8" - 48 mm	18.W.0102	4" - 102 mm		



REF.	HOLE SAW Ø	SHANK	TYPE SHANK
18.M44.W	14 - 30 mm	11 hex	hollow
18.M45P1.W	32 - 152 mm	11 hex	full



HOLE SAWS CARBIDE GRIT



For fine sheet metal, fibre glass, glass and stone.

REF.	DIM.
18.0025.CG	25 mm
18.0032.CG	32 mm
18.0038.CG	38 mm
18.0044.CG	44 mm
18.0051.CG	51 mm
18.0057.CG	57 mm
18.0060.CG	60 mm
18.0064.CG	64 mm
18.0070.CG	70 mm
18.0076.CG	76 mm
18.0083.CG	83 mm
18.0086.CG	86 mm
18.0102.CG	102 mm

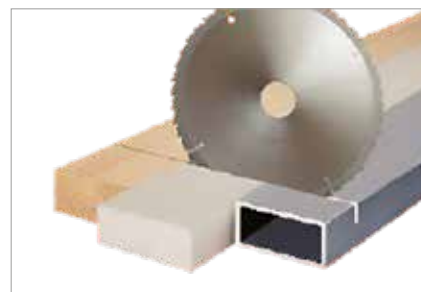
REF.	HOLE SAW DIA	SHANK	TYPE SHANK
18.M.GRIT.14.38.STONE	14-38 mm	11 mm	full
18.M.GRIT.14.38 GLASS	14-38 mm	11 mm	full
18.M.GRIT.38.153.STONE	38-152 mm	11 mm	full
18.M.GRIT.38.152.GLASS	38-152 mm	11 mm	full

REF.	DIM.
18.PILOT.STONE.01	Centre drill HSS / for stone - dia. 6,35 3"
18.PILOT.STONE.02	Centre drill HSS / for stone - dia. 6,35 4"

MULTIFUNCTIONAL SAW BLADES



- Saws wood (even with nails), hard plastic, ... with only 1 blade.
- Saws without any problem wood with nails.
- Burr free, no post-processing required.
- A faster and cleaner cut.
- Use of this saw implies a thin cutting width and minimal resistance, which is beneficial to the life of your machine.



REF.	Ø DIA.	BORE	TEETH
18.MFZ.160	160 mm	20/16	42 T
18.MFZ.190	190 mm	30/20	48 T
18.MFZ.230	230 mm	30/20	54 T

Promega[®]

EVOLUTION



DISCOVER PROMEGA[®] HIGH QUALITY



Van Maele Benelux N.V./S.A.

CONSTRUCTION & FIXATION





TYPE 226 CONCRETE DRILLS



REF.	DIA.
STANDARD	
18.226.030.STD	3
18.226.040.STD	4
18.226.050.STD	5
18.226.060.STD	6
18.226.070.STD	7
18.226.080.STD	8
18.226.090.STD	9
18.226.100.STD	10
18.226.120.STD	12
18.226.140.STD	14
18.226.160.STD	16
18.226.180.STD	18
18.226.200.STD	20
18.226.220.STD	22
18.226.240.STD	24
	L 150
18.226.050.150	5

REF.	DIA.
	L 200
18.226.060.200	6
18.226.080.200	8
18.226.100.200	10
18.226.120.200	12
18.226.140.200	14
	L 400
18.226.060.400	6
18.226.080.400	8
18.226.100.400	10
18.226.120.400	12
18.226.140.400	14
18.226.160.400	16
18.226.180.400	18
18.226.200.400	20
18.226.220.400	22
18.226.240.400	24

REF.	DIA.
	L 600
18.226.060.600	6
18.226.080.600	8
18.226.120.600	12
18.226.140.600	14
18.226.160.600	16
18.226.220.600	22

TYPE 110 SDS+ HAMMER DRILLS



For concrete, brick, stone

REF.	DIM.	CUTTING LENGTH
	L 110	
18.110.040.110	4	50
18.110.060.110	6	50
18.110.080.110	8	50
18.110.100.110	10	50
	L 160	
18.110.060.160	6	100
18.110.080.160	8	100
18.110.100.160	10	100
18.110.120.160	12	100
	L 210	
18.110.060.210	6	150
18.110.080.210	8	150
18.110.100.210	10	150
18.110.120.210	12	150
18.110.160.210	16	150
18.110.200.210	20	150

REF.	DIM.	CUTTING LENGTH
	L 260	
18.110.060.260	6	200
18.110.080.260	8	200
18.110.120.260	12	200
18.110.160.260	16	200
	L 310	
18.110.160.310	16	310
	L 410	
18.110.080.410	8	400
18.110.120.410	12	400
18.110.160.410	16	400
18.110.180.410	18	400
18.110.200.410	20	400
	L 610	
18.110.100.610	10	600

TYPE 311 SDS+ DRILLS WITH 3 CARBIDE TIPS



For concrete, bricks, stone

REF.	DIM.
	L 110
18.311.060.110	6 mm x 110
	L 160
18.311.100.160	10 mm x 160
18.311.120.160	12 mm x 160
	L 210
18.311.100.210	10 mm x 210
18.311.120.210	12 mm x 210
18.311.160.210	16 mm x 210
	L 260
18.311.100.260	10 mm x 260
18.311.120.260	12 mm x 260
18.311.140.260	14 mm x 260

TYPE 411 SDS+ DRILLS WITH 4 CARBIDE TIPS



For concrete, bricks, stone

REF.	DIM.
	L 160
18.411.060.160	6 mm x 160
18.411.080.160	8 mm x 160
18.411.140.160	14 mm x 160
18.411.160.160	16 mm x 160
	L 210
18.411.080.210	8 mm x 210
18.411.100.210	10 mm x 210
18.411.160.210	16 mm x 210
	L 260
18.411.100.260	10 mm x 260
18.411.120.260	12 mm x 260
18.411.180.260	18 mm x 260

TYPE 110 SET SDS+ HAMMER DRILLS



50
PCS

REF	CONTENTS
18.SET.YCSDS5001	5 x 110 mm 10 PCS 6 x 110 mm 10 PCS 6 x 160 mm 5 PCS 8 x 160 mm 5 PCS 10 x 160 mm 5 PCS 8 x 210 mm 5 PCS 10 x 210 mm 5 PCS 12 x 210 mm 5 PCS

BLACK CABLE TIE



100
PCS

REF.	DIA.	REF.	DIA.
21.B.0100.025	100 X 2,5	21.B.0300.076	300 X 7,6
21.B.0120.048	120 X 4,8	21.B.0370.036	370 X 3,6
21.B.0140.025	140 X 2,5	21.B.0370.048	370 X 4,8
21.B.0140.036	140 X 3,6	21.B.0370.076	370 X 7,6
21.B.0160.025	160 X 2,5	21.B.0390.048	390 X 4,8
21.B.0160.048	160 X 4,8	21.B.0430.048	430 X 4,8
21.B.0188.048	188 X 4,8	21.B.0450.076	450 X 7,6
21.B.0200.025	200 X 2,5	21.B.0530.076	530 X 7,6
21.B.0200.036	200 X 3,6	21.B.0530.090	530 X 9,0
21.B.0200.048	200 X 4,8	21.B.0580.130	580 X 13,0
21.B.0200.076	200 X 7,6	21.B.0730.130	730 X 13,0
21.B.0230.130	230 X 13,0	21.B.0750.076	750 X 7,6
21.B.0250.048	250 X 4,8	21.B.0775.090	775 X 9,0
21.B.0250.076	250 X 7,6	21.B.0880.130	880 X 13,0
21.B.0292.036	292 X 3,6	21.B.1030.130	1030 X 13,0
21.B.0300.048	300 X 4,8		

WHITE CABLE TIE



100
PCS

REF.	DIA.	REF.	DIA.
21.W.0100.025	100 X 2,5	21.W.0300.076	300 X 7,6
21.W.0120.048	120 X 4,8	21.W.0370.036	370 X 3,6
21.W.0140.025	140 X 2,5	21.W.0370.048	370 X 4,8
21.W.0140.036	140 X 3,6	21.W.0370.076	370 X 7,6
21.W.0160.025	160 X 2,5	21.W.0390.048	390 X 4,8
21.W.0160.048	160 X 4,8	21.W.0430.048	430 X 4,8
21.W.0200.025	200 X 2,5	21.W.0450.076	450 X 7,6
21.W.0200.036	200 X 3,6	21.W.0530.076	530 X 7,6
21.W.0200.048	200 X 4,8	21.W.0530.090	530 X 9,0
21.W.0200.076	200 X 7,6	21.W.0580.130	580 X 13,0
21.W.0230.130	230 X 13,0	21.W.0730.130	730 X 13,0
21.W.0250.048	250 X 4,8	21.W.0750.076	750 X 7,6
21.W.0250.076	250 X 7,6	21.W.0775.090	775 X 9,0
21.W.0292.036	292 X 3,6	21.W.0880.130	880 X 13,0
21.W.0300.036	300 X 3,6	21.W.1030.130	1030 X 13,0
21.W.0300.048	300 X 4,8		



WOOD SPADE BITS



STANDARD



REF.	Ø DIA.	TOTAL LENGTH
18.HP.080	8	6"
18.HP.100	10	6"
18.HP.110	11	6"
18.HP.120	12	6"
18.HP.140	14	6"
18.HP.160	16	6"
18.HP.180	18	6"
18.HP.200	20	6"
18.HP.210	21	6"
18.HP.220	22	6"

REF.	Ø DIA.	TOTAL LENGTH
18.HP.240	24	6"
18.HP.250	25	6"
18.HP.260	26	6"
18.HP.280	28	6"
18.HP.300	30	6"
18.HP.320	32	6"
18.HP.340	34	6"
18.HP.350	35	6"
18.HP.380	38	6"

LONG



REF.	Ø DIA.	TOTAL LENGTH
18.HPL.060	6	16"
18.HPL.080	8	16"
18.HPL.100	10	16"
18.HPL.110	11	16"
18.HPL.120	12	16"
18.HPL.140	14	16"
18.HPL.160	16	16"
18.HPL.180	18	16"
18.HPL.200	20	16"

REF.	Ø DIA.	TOTAL LENGTH
18.HPL.210	21	16"
18.HPL.220	22	16"
18.HPL.240	24	16"
18.HPL.260	26	16"
18.HPL.280	28	16"
18.HPL.300	30	16"
18.HPL.320	32	16"
18.HPL.340	34	16"

BRAD POINT WOOD DRILLS



STANDARD



REF.	Ø DIA.
18.HR.030	3
18.HR.040	4
18.HR.050	5
18.HR.060	6
18.HR.070	7
18.HR.080	8

REF.	Ø DIA.
18.HR.090	9
18.HR.100	10
18.HR.110	11
18.HR.120	12
18.HR.130	13
18.HR.140	14

REF.	Ø DIA.
18.HR.160	16
18.HR.180	18
18.HR.200	20
18.HR.220	22
18.HR.240	24

LONG



REF.	Ø DIA.
18.HCL.060.116	6 X 116 MM
18.HCL.060.450	6 X 450 MM
18.HCL.060.600	6 X 600 MM
18.HCL.080.460	8 X 460 MM

REF.	Ø DIA.
18.HCL.080.600	8 X 600 MM
18.HCL.100.600	10 X 600 MM
18.HCL.120.305	12 X 305 MM
18.HCL.120.450	12 X 450 MM

REF.	Ø DIA.
18.HCL.120.600	12 X 600 MM
18.HCL.160.600	16 X 600 MM

SMART TROWEL KIT

With adjustable and removable handle.



REF.	CONTENTS
------	----------

18.SMART.TROW.KIT	Trowels + handle
-------------------	------------------

TROWEL IN STAINLESS STEEL WITH WOODEN HANDLE

REF.	DIM.
------	------

18.260.100.04.INOX	260 x 10 x 0,4 mm
18.260.100.07.INOX	260 x 10 x 0,7 mm

**DOUBLE HEAD RATCHET WRENCH**


REF	DIM.
606.HL.106	13 X 17 MM
606.HL.110	17 X 19 MM
606.HL.113	19 X 21 MM
606.HL.114	19 X 22 MM
606.HL.116	21 X 23 MM
606.HL.117	19 X 24 MM
606.HL.118	22 X 24 MM
606.HL.123	24 X 27 MM
606.HL.124	24 X 30 MM
606.HL.128	27 X 30 MM
606.HL.130	30 X 32 MM
606.HL.132	32 X 36 MM



Van Maele Benelux N.V./S.A.

PERSONAL PROTECTION





GLOVES



BULK
120 PAIRS

12
PAIRS

FS-800



- Glove
- Type "Worker"
- Goat leather
- Very good finger sensitivity

Available in: 10
 Security code:
 EN388:2003 + EN 420:2003+A1:2009
 4122

REF.	TYPE
624.FS.800	SIZE 10

FS-806



- Glove
- Pig leather

Available in: 10
 Security code:
 EN388:2003 + EN 420:2003+A1:2009
 4122

REF.	TYPE
624.FS.806	SIZE 10

SSS-123



- Glove in goat leather
- Type "Driver"

Available in: 10
 Security code:
 EN388:2003 + EN 420:2003+A1:2009
 4122

REF.	TYPE
624.SSS.123	SIZE 10

SSD-1526



- Glove in goat leather
- Type "Driver"
- With inner lining

Available in: 8- 9-1 0-11
 Security code:
 EN388:2003 + EN 420:2003+A1:2009
 4122

REF.	TYPE
624.SSD.1526.8	SIZE 8
624.SSD.1526.9	SIZE 9
624.SSD.1526.10	SIZE 10
624.SSD.1526.11	SIZE 11





BULK
120 PAIRS



FS-814



- Glove in goat leather

Available in: 8-9-10-11
Security code:
EN388:2003 + EN 420:2003+A1:2009
4122

REF.	TYPE
624.FS.814.08	SIZE 8
624.FS.814.09	SIZE 9
624.FS.814.10	SIZE 10
624.FS.814.11	SIZE 11

FS-829



- Glove in goat leather
- Velcro closure
- With inner lining

Available in: 10
Security code:
EN388:2003 + EN 420:2003+A1:2009
4122

REF.	TYPE
624.FS.829	SIZE 10



FS-832



- Glove in goat leather
- Velcro closure

Available in: 9-10
Security code:
EN388:2003 + EN 420:2003+A1:2009
4122

REF.	TYPE
624.FS.832.9	SIZE 9
624.FS.832.10	SIZE 10

PG-2004



- Glove in goat leather
- Velcro closure
- With inner lining

Available in: 8-9-10
Security code:
EN338-3121

REF.	TYPE
626.P6.2004.8	SIZE 8
626.PG.2004.9	SIZE 9
626.PG.2004.10	SIZE 10





BULK
150 PAIRS

12
PAIRS

SSS-3040



- Water resistant glove
- Goat leather
- With inner lining

Available in: 10
Security code:
EN338-3222



REF.	TYPE
624.SSS.3040	SIZE 10

PGW-5011



- MIG welder gloves

Available in: 10
Security code:
EN388:2003 + EN 420:2003+A1:2009
4122

REF.	TYPE
624.PGW.5011	SIZE 10

P-3825



- Premium welder glove
- Double Kevlar sewn revolver reinforced. A-quality leather.
- Longer sleeves.

Available in: 10
Security code:
EN 12477:2002+A1:2005+EN 420:2003+A1:2009
Type A
EN 388:2003+EN407:2004
4133-413X4X

REF.	TYPE
618.P3825	SIZE 10

P-3835



- Premium TIG glove
- Double kevlar sewn, extra sensitive at the fingertips.
- Reinforced at the wrist

Available in: 10
Security code:
EN 12477:2002+A1:2005+EN 420:2003+A1:2009
Type B
EN 388:2003+EN407:2004
3133-413X4X

REF.	TYPE
618.P3835	SIZE 10

WORK GLOVES



P3820

BULK
120 PAIRS

**12
PAIRS**

- Standard welder glove
- Kevlar sewn

Available in: 10
Security code:
EAN338-3242



REF.

TYPE

618.P3820

SIZE 10

P3830

- Standard TIG glove
- Double Kevlar sewn

Security code:
EN338-1111



REF.

TYPE

618.P3830

SIZE 10

WORK GLOVES - ATG



MAXIFOAM

BULK
144 PAIRS

**12
PAIRS**



- Finger sensitive glove
- Nylon with porous Nitril coating
- Excellent grip
- Open back for ventilation.

Available in: 8-9-10
Security code: EN388-4131

REF.

TYPE

624.MAXIFOAM.8

SIZE 8

624.MAXIFOAM.9

SIZE 9

624.MAXIFOAM.10

SIZE 10

DUSTMASKS



**20
PAIRS**

P3110V

Ref. 618.P3110.V



FFP1

Dust
with exhalation valve

P3121V

Ref. 618.P3121.V



FFP2

Dust & Mist
with exhalation valve

P3122V

Ref. 618.P3122.V



FFP2

Dust & Mist
with exhalation valve
with active carbon

P3130V

Ref. 618.P3130.V



FFP3

Dust, mist and smoke
with exhalation valve



Van Maele Benelux N.V./S.A.

OTHER





ANTI-SPATTER WELDING SPRAY



ANTI-SPATTER
Spray 400 ml



REF.

18.00000.6904

CONTENTS

Spray 400 ml

TAP/DIE WRENCHES



TAP WRENCH WITH RATCHET



REF.	NR	FOR TAPS		SQUARE	LENGTH
18.100.1	1	M 3 - 8	1/8" - 3/8"	2,4 - 5,5	85
18.100.2	2	M 5 - 12	7/32" - 1/2"	4,5 - 7,0	100
18.100.10	10	M 3 - 8	1/8" - 3/8"	2,4 - 5,5	250
18.100.20	20	M 5 - 12	7/32" - 1/2"	4,5 - 7,0	300

ADJUSTABLE TAP WRENCHES - DIN 1814



REF.	NR	FOR TAPS		SQUARE	LENGTH
18.130.0	0	M 1 - 8	1/16" - 1/4"	2,0 - 5,0	130
18.130.1	1	M 1 - 10	1/16" - 3/8"	2,0 - 6,3	188
18.130.15	1,5	M 1 - 12	1/16" - 1/2"	2,1 - 8,0	215
18.130.2	2	M 4 - 12	5/32" - 1/2"	3,0 - 9,0	280
18.130.3	3	M 5 - 20	7/32" - 3/4"	4,9 - 12,0	380
18.130.4	4	M 11 - 27	1/2" - 1 1/4"	7,0 - 20,0	700

DIE STOCKS - DIN 255



REF.	Ø DIA.	FOR DIES	LENGTH
18.150.16.5	16 x 5	M 1,0 - 2,6	160
18.150.20.5	20 x 5	M 4,5 - 6	160
18.150.20.7	20 x 7	M 4,5 - 6	200
18.150.25.9	25 x 9	M 7,0 - 9	224
18.150.30.11	30 x 11	M 10 - 11	280
18.150.38.14	38 x 14	M 12 - 14	315
18.150.45.18	45 x 18	M 16 - 20	450
18.150.55.25	55 x 25	M 22 - 24	560

DRILL CHUCKS - AUTOMATIC - STANDARD



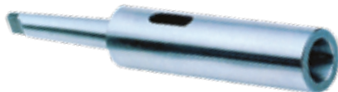
REF.	CAP
18.BOORKOP.AUT.37.B16	1-13 B16
18.BOORKOP.AUT.37.F12	1-13 1/2"
18.BOORKOP.AUT.40.B16	1-16 B16

MORSE TAPER ARBOR



REF.	CAP
18.CM1.B16	18.CM3.B16
18.CM1.B18	18.CM3.B18
18.CM2.B16	18.CM4.B16
18.CM2.B18	18.CM4.B18

EXTENSION SLEEVES



REF.	CAP
18.V.1.2	1-2
18.V.2.1	2-1
18.V.2.2	2-2
18.V.2.3	2-3
18.V.3.2	3-2
18.V.3.3	3-3
18.V.3.4	3-4
18.V.4.2	4-2
18.V.4.3	4-3

DRILL CHUCKS WITH KEY



REF.	CAP
18.BOORKOP.37B12	1 -13 B13
18.BOORKOP.37B16	1 -13 B16
18.BOORKOP.40B16	1 -16 B16
18.BOORKOP.A13F12UNF	1 -13 1/2" 20UNF

DRILL SLEEVES



REF.	CAP
18.C.2.1	2 - 1
18.C.3.1	3 - 1
18.C.3.2	3 - 2
18.C.4.1	4 - 1
18.C.4.2	4 - 2
18.C.4.3	4 - 3
18.C.5.2	5 - 2
18.C.5.3	5 - 3
18.C.5.4	5 - 4

DRIFT KEY



REF.	CAP
18.CH.1	NO 1
18.CH.2	NO 2
18.CH.3	NO 3
18.CH.4	NO 4

Promega[®]
PLUS

Promega[®]
EVOLUTION